

# Work Order ID 63920

November 19, 2010 7:24:54 AM



Page 1

Item ID: D212-725-1-181F

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle Web

Start Date: 11/19/10 Start Qty: 2.00



Cust Item ID:

Required Date: 11/19/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

*11/19/10*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D212-725-1

D

100

0.00



Waterjet

Memo

0.00

*B10-11-22*

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: D

Prog Rev: D

*7875-063*

2-Deburr if necessary

*(2)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

*B10-11-26*

Quality Control

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Item ID: D212-725-1-181F

Accept

Revision ID:

Item Name: Angle Web

Setup Start

Stop

Start Date: 11/19/10 Start Qty: 2.00

Required Date: 11/19/10 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start

QC: Date:

SPC (Y/N): Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8/11/22

121

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

2 10/11/22

2 0

122

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

2 BR 10-11-22

# Work Order ID 63920

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Item ID: D212-725-1-181F

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle Web

Start Date: 11/19/10 Start Qty: 2.00



Cust Item ID:

Required Date: 11/19/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

\*\*\*FLAT PATTERN ONLY\*\*\*

*10/14/22* (2)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*ck 10/11/23*  
*ME*  
*10-11-22*

# Picklist Print

November 19, 2010 7:24:53 AM

Page 1

Work Order ID: 63920

Parent Item: D212-725-1-181F

Parent Item Name: Angle Web



Start Date: 11/19/10

Required Date: 11/19/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.07.19 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6S.063		Purchased	No			100	sf	48.0000	0.163	0.343158			



7075-T6 Sheet .063



BIO-11-22

Location

Loc Qty

Loc Code

MAT

48

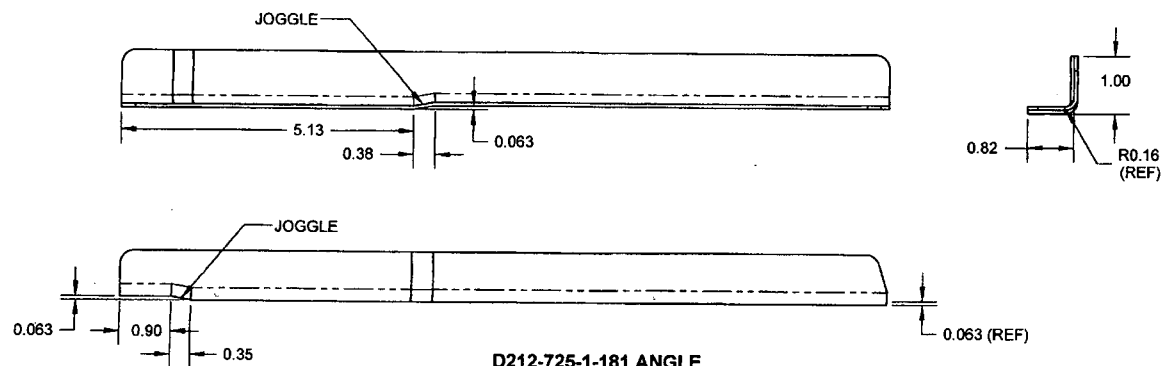
116031

48

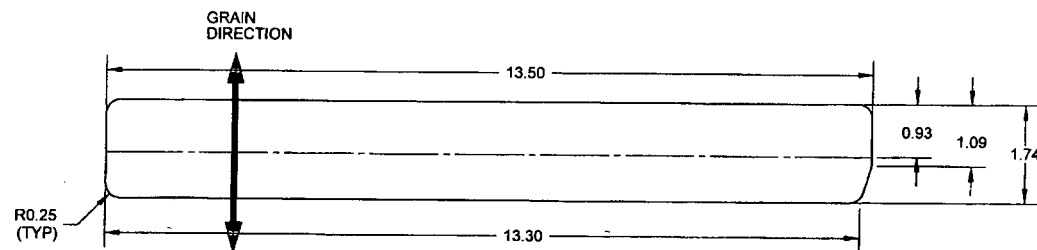
116031

2





**D212-725-1-181F ANGLE**  
(MAKE FROM D212-725-1-181F)



**D212-725-1-181F FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: 7075-T6 SHEET 0.063 THICK PER QQ-A-250/12
- 2) FINISH: ACID ETCH, ALODINE 1200 OR 1201 PER MIL-C-5541 AND/OR PRIME PER AIRCRAFT MAINTENANCE MANUAL
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: N/A

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO. <b>D212-725-1</b>	REV. D
MFG. APPR.	N/A	SHEET 61 OF 67	
APPROVED		TITLE	SCALE
DE APPR.		<b>212S DETAIL PARTS</b>	1:2
DATE	08.03.14	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND UNCLASSIFIED. IT IS NOT TO BE RELEASED FOR ANY PURPOSE OR FOR DISSEMINATION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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2009-10-28